



(19)

Europäisches Patentamt

European Patent Office

Office européen des brevets



(11)

EP 0 919 773 A1

(12)

EUROPEAN PATENT APPLICATION

published in accordance with Art. 158(3) EPC

(43) Date of publication:

02.06.1999 Bulletin 1999/22

(51) Int. Cl.⁶: F23R 3/00

(21) Application number: 98919582.1

(86) International application number:
PCT/JP98/02114

(22) Date of filing: 13.05.1998

(87) International publication number:
WO 98/53254 (26.11.1998 Gazette 1998/47)(84) Designated Contracting States:
CH DE FR GB IT LI

- TANIMURA, Satoshi,
Takasago Machinery Works,
Arai-cho, Takasago-shi Hyogo-ken 676-000 (JP)
- ABE, Katsuhiko,
Takasago Machinery Works,
Arai-cho, Takasago-shi Hyogo-ken 676-0008 (JP)

(30) Priority: 20.05.1997 JP 129663/97

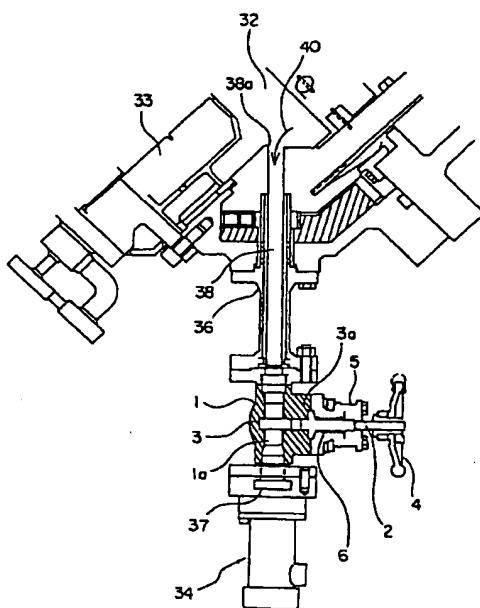
(74) Representative:
Henkel, Feller, Hänelz
Möhlstrasse 37
81675 München (DE)(71) Applicant:
Mitsubishi Heavy Industries, Ltd.
Tokyo 100-8315 (JP)(72) Inventors:

- TSUKAGOSHI, Keizo
Mitsubishi Heavy Industries, Ltd
Tokyo 100-8315 (JP)

(54) FLAME DETECTOR FOR COMBUSTOR

(57) In starter combustor of pressurized fluidized bed combined cycle power system, disorder of flame detecting device due to ash accumulation is prevented. Fuel nozzle 33 of starter combustor is provided to be directed to inner cylinder 32 and pipe 38 of fitting pipe 36 is provided to connect to the inner cylinder 32. Valve body 1, having valve body passage 1a which connects to the pipe 38, is provided to connect to one end of the fitting pipe 36 and valve component 3, having recess portion 3a and connecting to shaft 2, is provided movably into and out of the valve body passage 1a. When the combustor is started, the shaft 2 which engages rotatably with shaft fitting portion 3a' of the valve component 3 and is in thread engagement with threaded portion of the valve body 1 is moved by handle 4 being rotated so that the valve component is moved and the passage 1a is opened. While the combustor is stopped, the passage 1a is closed by the valve component 3 being moved reversely. In ordinary operation time, ash is collected in the recess portion 3a of the valve component 3 and there occurs no accumulation of ash on glass plate 37 thereunder and disorder of the flame detecting device due to ash accumulation does not occur.

Fig. 1



Description**BACKGROUND OF THE INVENTION:****Field of the Invention:**

[0001] The present invention relates generally to a flame detecting device of a gas turbine starter combustor in a pressurized fluidized bed combined cycle power system, and specifically to that having a structure which is able to prevent dirt due to combustion gas ash from sticking.

Description of the Prior Art:

[0002] Fig. 4 is a schematic view of a prior art pressurized fluidized bed combined cycle power system. In Fig. 4, fuel of coal or the like is burned at a pressurized fluidized bed boiler 13 so that steam system pipings thereof are heated to generate steam for drive of a steam turbine (not shown) as well as a high temperature combustion gas thereof, of about 800°C for example, is supplied into a gas turbine 11 via a duct 18 for drive thereof and its exhaust gas is discharged outside.

[0003] Air from a compressor 12, which is driven by the gas turbine 11, is supplied into the pressurized fluidized bed boiler 13 as a combustion air via a compressor outlet valve 14. On the other hand, at a plant start where the pressurized fluidized bed boiler 13 is not in a sufficient operation yet, because the high temperature combustion gas is not supplied into the gas turbine 11 sufficiently yet via the duct 18, the compressor outlet valve 14 is switched so that the air from the compressor 12 is taken into a starter combustor 30 as the combustion air via a duct 19, thus the gas turbine 11 is started by the starter combustor 30.

[0004] When the pressurized fluidized bed boiler 13 is heated to rise, the compressor outlet valve 14 is switched so that the air from the compressor 12 is stopped to flow into the starter combustor 30 and the gas turbine 11 is started by the high temperature combustion gas from the pressurized fluidized bed boiler 13 to come in an ordinary operation.

[0005] Fig. 5 is a detailed cross sectional view of the starter combustor 30 mentioned above. In Fig. 5, the high temperature combustion gas from the pressurized fluidized bed boiler 13 enters portion A and gas generated, by combustion therein is supplied into the gas turbine 11 via portion B. Numeral 31 designates a pipe fitted to the combustor main unit. The pipe 31 comprises an inner cylinder 32 and there is disposed a fuel nozzle 33 close to one end of the inner cylinder 32. Light oil is supplied to the fuel nozzle 33 to be injected into the inner cylinder 32 for combustion in the combustor main unit.

[0006] A fitting pipe 36, having a flame detector 34 fixed to its one end, is inserted into the inner cylinder 32 from outside so as to connect to an interior of the inner

cylinder 32 for detection of flames. Numeral 39 designates a combustion air inlet and the air flowing through the compressor outlet valve 14 is led into the combustor main unit for combustion via portion C.

5 [0007] Fig. 6 is a detailed cross sectional view of a flame detecting device including the flame detector 34 mentioned above. An adapter 35, having therein a through hole, has its one end fitted to the fitting pipe 36 and the flame detector 34 is fitted to the other end of the adapter 35. The fitting pipe 36 is fixed to the combustor main body and a pipe 38 is inserted in the fitting pipe 36 so as to connect at one end of the pipe 38 to the inner cylinder 32 and at the other end to the through hole of the adapter 35 and to the flame detector 34. Numeral 37 designates a glass plate provided to an end portion of the flame detector 34.

10 [0008] In the flame detector 34 fitted as mentioned above, there is incorporated a photoelectric element and state of flanges is detected through an end portion 38a of the pipe 38 opening to the inner cylinder 32 such that ultraviolet rays generated by the flames are led to the photoelectric element and state of the flames is detected by the strength thereof.

15 [0009] In the pressurized fluidized bed combined cycle power system as described above, there is provided the starter combustor 30, which is operated at a plant start for starting the gas turbine 11. When the pressurized fluidized bed boiler 13 rises, operation of the starter combustor 30 is stopped so that the gas turbine 11 is driven by the high temperature gas from the boiler 13 for ordinary operation. In the gas turbine 11 of such pressurized fluidized bed combined cycle power system, fuel of coal or the like is burned by the pressurized fluidized bed boiler 13 and the high temperature gas so generated is used as an operating fluid, hence, while the plant is in ordinary operation or while the pressurized fluidized bed boiler 13 is being cooled after the plant is stopped, coal ash contained in said operating fluid enters the flame detector 34 through the end portion 38a opening to the inner cylinder 32 and sticks to a surface of the glass plate 37 to lose a function of the flame detector 34.

SUMMARY OF THE INVENTION:

20 [0010] In view of such problem in the prior art flame detecting device, it is an object of the present invention to provide a flame detecting device for detecting a flame state in a starter combustor etc. exposed to a high temperature combustion gas containing coal ash as an operating fluid of a gas turbine, in which even if coal ash etc. stick to a glass plate of an inlet portion of the flame detector, it can be removed and the flame detector functions well with none of influence of ash sticking being given.

25 [0011] In order to achieve said object, the present invention provides the following means:

(1) A combustor flame detecting device for use in a gas turbine starter combustor in a pressurized fluidized bed combined cycle power system in which a gas turbine is driven by a combustion gas from a pressurized fluidized bed boiler, characterized in comprising a flame detector connected to a passage connecting to an interior of said starter combustor; a valve component provided in said passage at an inlet portion of said flame detector and having a recess portion for receiving ash coming into said flame detector from the interior of said starter combustor; and a drive means of said valve component for opening and closing said passage.

(2) A combustor flame detecting device for use in a gas turbine starter combustor in a pressurized fluidized bed combined cycle power system in which a gas turbine is driven by a combustion gas from a pressurized fluidized bed boiler, characterized in comprising a flame detector connected to a passage connecting to an interior of said starter combustor; a valve component provided in said passage at an inlet portion of said flame detector and having a recess portion for receiving ash coming into said flame detector from the interior of said starter combustor; a drive means of said valve component for opening and closing said passage; and an air nozzle system provided to pass through into said passage from outside of said passage for blowing a pressurized cleaning air to the vicinity of the recess portion of said valve component.

(3) A combustor flame detecting device as mentioned in (1) or (2) above, characterized in that said drive means comprises a shaft which is connected rotatably to said valve component and is movable in a direction orthogonal to said passage by being rotated in a thread engagement with a threaded portion provided in a valve body; and a manual handle connected to said shaft.

(4) A combustor flame detecting device as mentioned in (1) or (2) above, characterized in that said drive means comprises a shaft which is connected rotatably to said valve component and is movable in a direction orthogonal to said passage by being rotated in a thread engagement with a threaded portion provided in a valve body; a motor connected to said shaft; and a control means for controlling said motor and characterized in that said control means is associated with a burner igniting signal of said starter combustor to rotate said shaft for movement of said valve component.

(5) A combustor flame detecting device as mentioned in (1) or (2) above, characterized in that said drive means comprises a shaft which is connected rotatably to said valve component and is movable in a direction orthogonal to said passage; an actuator connected to said shaft; and a control means for controlling said actuator and characterized in that said control means is associated with a burner ignit-

ing signal of said starter combustor for movement of said valve component.

[0012] In the invention of (1) above, there is provided the valve component, having the recess portion, in the passage at the inlet portion of the flame detector and when the starter combustor is in operation, the passage is opened by the valve component so that the flames in the combustor may be detected. While the starter combustor is stopped, the passage is closed by the valve component and coal ash coming into the passage from the interior of the starter combustor in the ordinary operation time of the pressurized fluidized bed combined cycle power system is received to be collected in the recess portion of the valve component. While the passage is opened, the valve component is drawn out of the passage.

[0013] In the invention of (2) above, in addition to the construction of (1) above, there is provided the air nozzle system and when the passage is to be opened by the valve component, immediately before that, the coal ash collected in the recess portion of the valve component is blown off by the air injected from the air nozzle system and then the valve component is drawn out of the passage.

[0014] In the invention of (3) above, the drive means is constructed by the rotatable and movable shaft and the manual handle, hence the handle is rotated manually to rotate the shaft and to move the valve component and the passage can be opened and closed.

[0015] In the invention of (4) above, the drive means is constructed by the same shaft as in (3) above, the motor and the control means of the motor and when the burner of the starter combustor is ignited, the control means receives a signal thereof and drives the motor to rotate the shaft and to move the valve component to open the passage, hence the passage can be opened automatically at same time as the starter combustor starts and detection of the flames becomes possible.

[0016] Further, in the invention of (5) above, in place of the above motor, there is provided the actuator which is driven linearly, hence the same function as in (4) above can be effected by the linear movement of the actuator.

[0017] According to the flame detecting device of the present invention as described above, there is no fear of disorder of the flame detector due to the ash coming to the inlet portion of the flame detector of the starter combustor in the pressurized fluidized bed combined cycle power system to be accumulated on the glass plate and the starting of the gas turbine can be done safely.

BRIEF DESCRIPTION OF THE DRAWINGS:

[0018]

Fig. 1 is a cross sectional view of a flame detecting device of combustor of one embodiment according to the present invention.

Fig. 2 is a cross sectional view of a fitting state of valve body of the embodiment of Fig. 1, wherein Fig. 2(a) is a cross sectional side view showing a valve component closing a valve body passage, Fig. 2(b) is a plane view thereof and Fig. 2(c) shows the valve component being retracted to open the valve body passage.

Fig. 3 is a cross sectional view of a cleaning air nozzle applicable to the flame detecting device of the starter combustor of the embodiment of Fig. 1.

Fig. 4 is a schematic view of a prior art pressurized fluidized bed combined cycle power system.

Fig. 5 is a detailed cross sectional view of a starter combustor in the prior art pressurized fluidized bed combined cycle power system.

Fig. 6 is a detailed cross sectional view of a prior art flame detecting device used in the starter combustor of the pressurized fluidized bed combined cycle power system.

DESCRIPTION OF THE PREFERRED EMBODIMENTS:

[0019] Herebelow, description will be made concretely on embodiments according to the present invention with reference to the figures. Fig. 1 is a cross sectional view of a flame detecting device of combustor of one embodiment according to the present invention. In Fig. 1, numerals 32 to 34 and 36 to 38 designate parts or components having same functions as those shown in Fig. 5 with respect to the prior art device and description thereon will be omitted. Featured portions of the present invention, being portions shown by reference numerals 1 to 6, will be described below in detail.

[0020] Like the prior art device, the flame detecting device of Fig. 1 is applicable to the starter combustor 30 in the pressurized fluidized bed combined cycle power system as described in Fig. 5. Numeral 1 designates a valve body, which is provided between the fitting pipe 36 and the flame detector 34 for connecting them mutually via a valve body passage 1a. Numeral 2 designates a shaft, which is provided movably as described later in an orthogonal direction to the valve body passage 1a of the valve body 1. There is fitted to an end of the shaft 2 a valve component 3 having a recess portion 3a. The valve component 3 is drawn out of and is pushed into the valve body passage 1a so that the valve body passage 1a is opened and closed.

[0021] The shaft 2 is in a thread engagement with a threaded portion 6 of a handle fitting portion 5 so as to be rotatable and a handle 4 is connected to the other

end of the shaft 2 so that the handle 4 is fitted to the valve body 1 via the shaft 2 and the handle fitting portion 5. When the handle 4 is rotated, the shaft 2 is rotated around the threaded portion 6 to move toward a rightward direction in the figure as it rotates and the valve component 3 fitted to the end of the shaft 2 is drawn out of the valve body passage 1a, thus the valve body passage 1a is opened and the flame detector 34 thereunder is connected to the inner cylinder 32. If the passage 1a is to be closed, reverse action thereto is taken.

[0022] Fig. 2 is a cross sectional view of a fitting state of the valve body 1 of the embodiment of Fig. 1, wherein Fig. 2(a) is a cross sectional side view showing the valve component 3 closing the valve body passage 1a, Fig. 2(b) is a plan view thereof and Fig. 2(c) shows the valve component 3 being retracted to open the valve body passage 1a.

[0023] In Figs. 2(a) and (b), when the valve is closed, there is collected ash 40 in the recess portion 3a of the valve component 3 and the valve component 3 is inserted into an enlarged portion 1a' of the valve body passage 1a so that the valve body passage 1a is closed completely and no ash 40 comes in thereunder.

[0024] There is provided a shaft fitting portion 3a' in the valve component 3 and a groove 3b is worked in the shaft fitting portion 3a'. In the groove 3b, a shaft projection portion 2a is inserted rotatably. The shaft 2, being connected to the handle 4 as mentioned above, is rotated as the handle 4 is rotated and the shaft projection portion 2a at the end of the shaft 2 engages with the groove 3b of the shaft fitting portion 3a' so as to be rotatable therein. As the handle 4 is rotated, the shaft 2 is retracted toward the right side in the figure so that the valve component 3 is drawn out of the valve body passage 1a.

[0025] In Figs. 2(a) and (b), when the ash 40 is collected growingly to pile in the recess portion 3a, if the valve component 3 is drawn out, there is a fear that the ash 40 so piled in the recess portion 3a may be scraped by an edge of the valve body passage 1a to fall down on a surface of the glass plate. Hence, the ash 40 is blown as described later in Fig. 3, immediately before the valve component 3 is drawn out.

[0026] Fig. 3 is a cross sectional view of a cleaning air nozzle applicable to the flame detecting device of the starter combustor of the embodiment according to the present invention. In Fig. 3, an air nozzle 12 is inserted from outside into the valve body passage 1a above the valve component 3 for supplying therefrom a pressurized air for cleaning via an air tube 11 connected to the air nozzle 12, so that the ash 40 piled in the recess portion 3a is blown to be cleaned immediately before the valve component 3 is drawn out. The ash 40 so blown goes up in the pipe 38 to flow out of an opening at the end portion 38a and to be mixed into the combustion gas coming from the pressurized fluidized bed boiler 13.

[0027] Said blowing of the cleaning air is done such that, immediately before the valve component 3 is

moved for opening the valve body passage 1a when the starter combustor 30 is to be driven, a valve (not shown) provided on the way of the air tube 11 is opened and the air is injected from the air nozzle 12 toward the recess portion 3a for blowing the ash 40.

[0028] Fig. 2(c) shows the valve component 3 being drawn out of the valve body passage 1a so that the valve body passage 1a is opened. The valve component 3 can be drawn outside of the valve body passage 1a without the ash falling down on the glassy plate 37 of the flame detector 34 as there remains no ash 40 in the recess portion 3a as it has been blown off or even if there remains, still some in the recess portion 3a.

[0029] In the flame detecting device of the embodiment constructed as mentioned above, the starter combustor 30 is started at the time of plant start for drive of the gas turbine 11 and in this case, it is necessary to watch the flame state in the combustor, hence the handle 4 is rotated for movement of the shaft 2 and the valve component 3 is drawn out of the valve body passage 1a so that the valve body passage 1a is opened. At this time, the ash 40 which had been collected in the recess portion 3a is blown off immediately before the valve component 3 is drawn out and then the valve component 3 is taken out of the valve body passage 1a. In this circumstance, the flame state in the combustor at the starting time can be confirmed.

[0030] In the ordinary operation of the plant, the starter combustor is stopped and at this time, the high temperature combustion gas coming from the pressurized fluidized bed boiler 13 is supplied into the gas turbine 11 via the interior of the starter combustor 30. In this state, the handle 4 is rotated reversely in advance so that the shaft 2 is moved toward the direction of the valve body 1 and the valve component 3 is inserted in the valve body passage 1a, and the valve body passage 1a is closed completely as shown in Fig. 2(a).

[0031] As mentioned above, while the valve body passage 1a is closed by the valve component 3, the gas turbine 11 is operated ordinarily by the high temperature combustion gas of the pressurized fluidized bed boiler 13. At this time, although the ash 40 contained in the combustion gas comes in from the end portion 38a, which is open as shown in Fig. 1, to fall down in the pipe 38, as the inlet of the flame detector 34 is closed by the valve component 3, the ash is collected in the recess portion 3a of the valve component 3 as shown in Fig. 2(a) so as not to fall down further and there occurs no case of the glass plate 37 being dirtied. Hence, there is no fear of non-functioning of the flame detector 34 due to the ash 40 being accumulated on the surface of the glass plate 37.

[0032] It is to be noted that said handle 4 may be rotated manually for movement of the valve component 3 or an automatic system for movement of the valve component 3 may be employed. If an automatic system is to be employed, a control unit is associated, for example, with a burner igniting signal of the starter combustor

so that the handle 4 is rotated by a motor etc. concurrently with starting of the starter combustor. Or, in place of the threaded portion 6, the shaft 2 is made slideable and an actuator is energized upon said signal so that the valve component 3 may be moved.

[0033] According to the embodiment as described above, while the starter combustor is not in use, the valve body passage 1a is closed by the valve component 3, thereby the ash coming through the pipe 38 in the ordinary operation time is collected in the recess portion 3a of the valve component 3 so as not to fall down further. When the starter combustor is to be operated, the ash collected in the recess portion 3a is blown off by the air and then the valve component 3 is moved outside of the valve body passage 1a so that the valve body passage 1a is opened and the flames are detected by the flame detector 34.

[0034] Further, if a large amount of ash is collected in the recess portion 3a of the valve component 3, air is injected for dispersing the ash into the combustor, thereby there occurs no accumulation of the ash on the surface of the glass plate 37 of the flame detector 34. Thus, disorder of the flame detector due to accumulation of the coal ash can be prevented securely.

[0035] It is to be noted that although an example of the flame detector used in the starter combustor of the pressurized fluidized bed combined cycle power system has been described in the above embodiment, the present invention is not limited thereto but may be applied also to a flame detector of a coal gasifying combined cycle power system which comprises a similar combustor and a similar effect can be obtained in this case also.

35 INDUSTRIAL APPLICABILITY:

[0036] The present invention relates to a combustor flame detecting device for use in a gas turbine starter combustor in a pressurized fluidized bed combined cycle power system and by use of the construction as described above, there occurs no case of coal ash being accumulated on the glass plate at the inlet of the flame detector in the ordinary operation time, disorder of the flame detector can be prevented and reliability at the starting time of the gas turbine can be enhanced.

Claims

1. A combustor flame detecting device for use in a gas turbine starter combustor in a pressurized fluidized bed combined cycle power system in which a gas turbine is driven by a combustion gas from a pressurized fluidized bed boiler, characterized in comprising a flame detector (34) connected to a passage (1a) connecting to an interior of said starter combustor; a valve component (3) provided in said passage (1a) at an inlet portion of said flame detector (34) and having a recess portion (3a) for

receiving ash (40) coming into said flame detector (34) from the interior of said starter combustor; and a drive means of said valve component (3) for opening and closing said passage (1a).

5

2. A combustor flame detecting device for use in a gas turbine starter combustor in a pressurized fluidized bed combined cycle power system in which a gas turbine is driven by a combustion gas from a pressurized fluidized bed boiler, characterized in comprising a flame detector (34) connected to a passage (1a) connecting to an interior of said starter combustor; a valve component (3) provided in said passage (1a) at an inlet portion of said flame detector (34) and having a recess portion (3a) for receiving ash (40) coming into said flame detector (34) from the interior of said starter combustor; a drive means of said valve component (3) for opening and closing said passage (1a); and an air nozzle (12) system provided to pass through into said passage (1a) from outside of said passage (1a) for blowing a pressurized cleaning air to the vicinity of the recess portion (3a) of said valve component (3).

3. A combustor flame detecting device as claimed in Claim 1 or 2, characterized in that said drive means comprises a shaft (2) which is connected rotatably to said valve component (3) and is movable in a direction orthogonal to said passage (1a) by being rotated in a thread engagement with a threaded portion (6) provided in a valve body; and a manual handle (4) connected to said shaft (2).

4. A combustor flame detecting device as claimed in Claim 1 or 2, characterized in that said drive means comprises a shaft (2) which is connected rotatably to said valve component (3) and is movable in a direction orthogonal to said passage (1a) by being rotated in a thread engagement with a threaded portion (6) provided in a valve body; a motor connected to said shaft (2); and a control means for controlling said motor and characterized in that said control means is associated with a burner igniting signal of said starter combustor to rotate said shaft (2) for movement of said valve component (3).

5. A combustor flame detecting device as claimed in Claim 1 or 2, characterized in that said drive means comprises a shaft (2) which is connected rotatably to said valve component (3) and is movable in a direction orthogonal to said passage (1a); an actuator connected to said shaft (2); and a control means for controlling said actuator and characterized in that said control means is associated with a burner igniting signal of said starter combustor for movement of said valve component (3).

10

15

20

30

35

40

50

55

Fig. 1

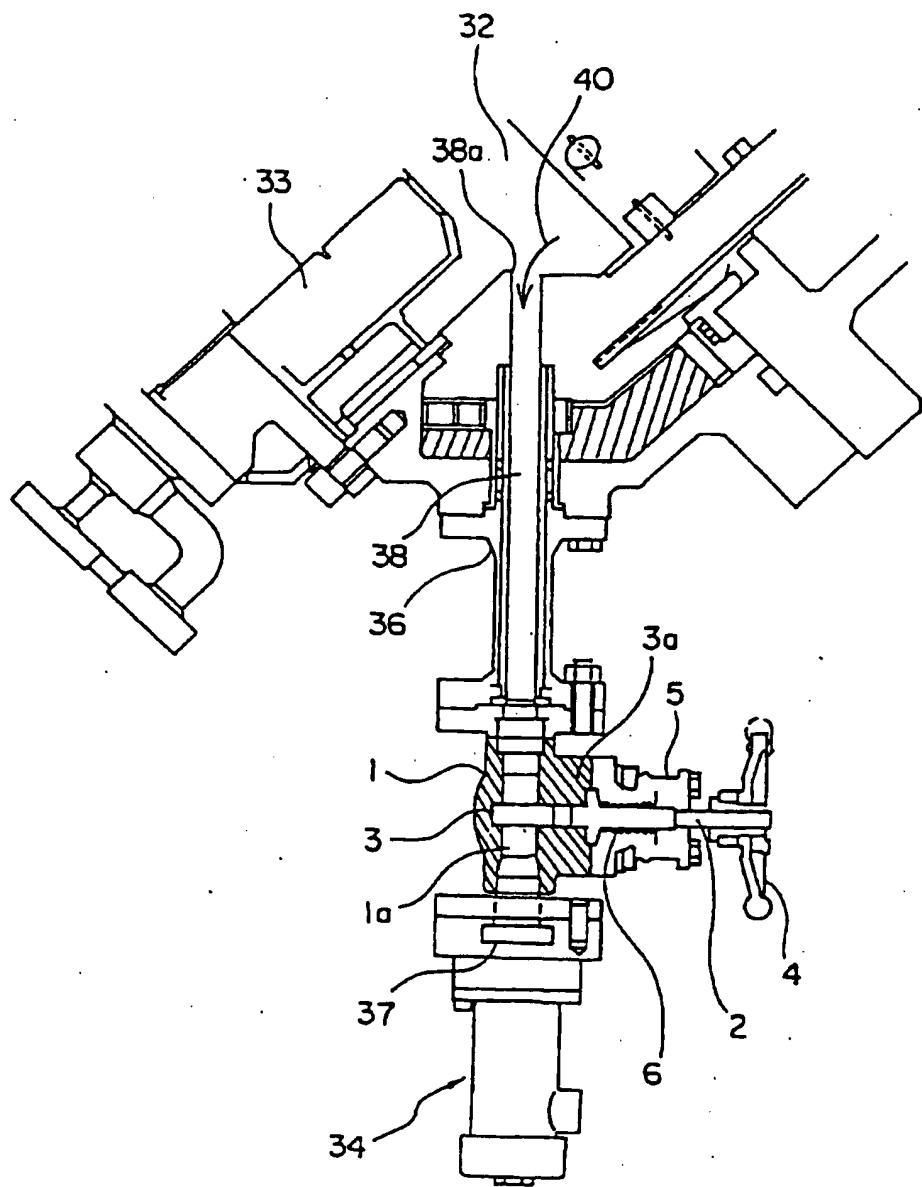


Fig. 2(a)

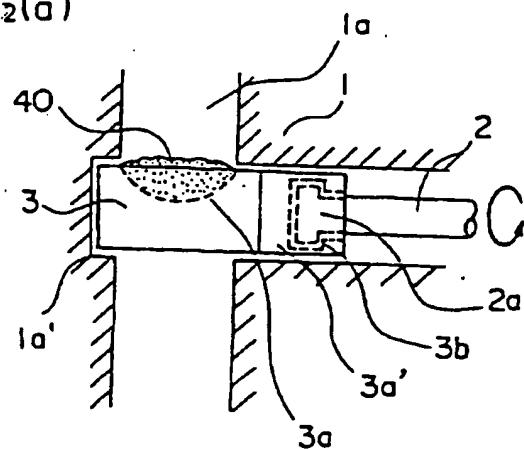


Fig. 2(b)

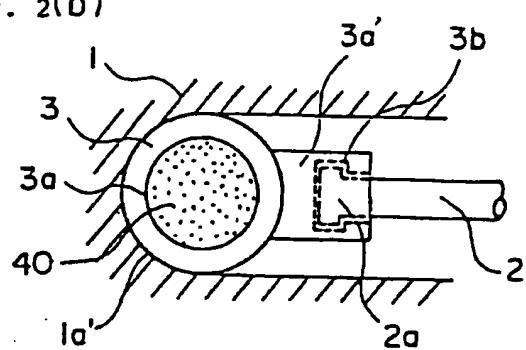


Fig. 2(c)

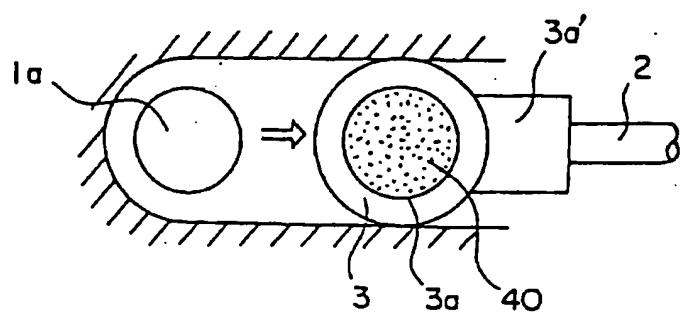


Fig. 3

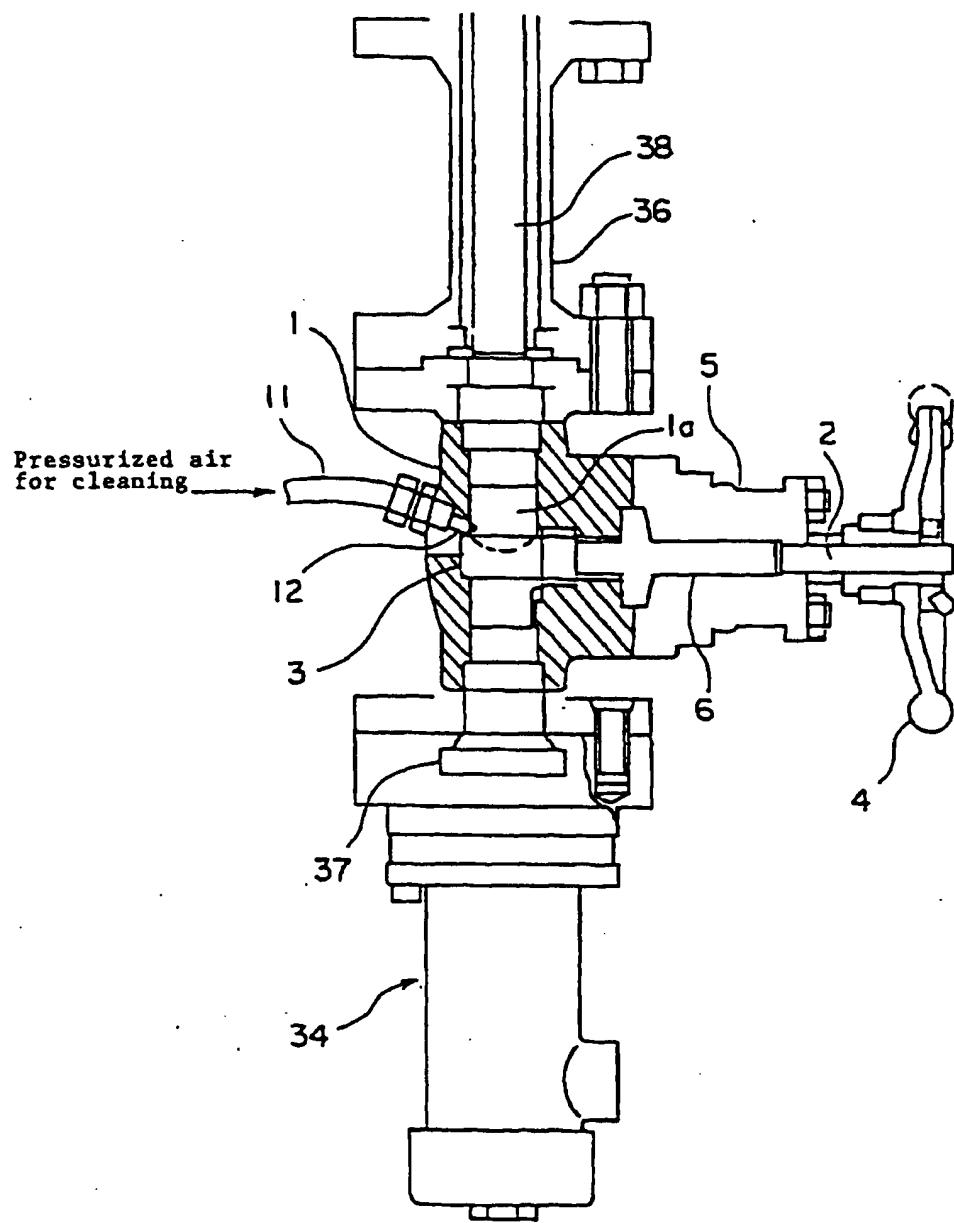


Fig. 4

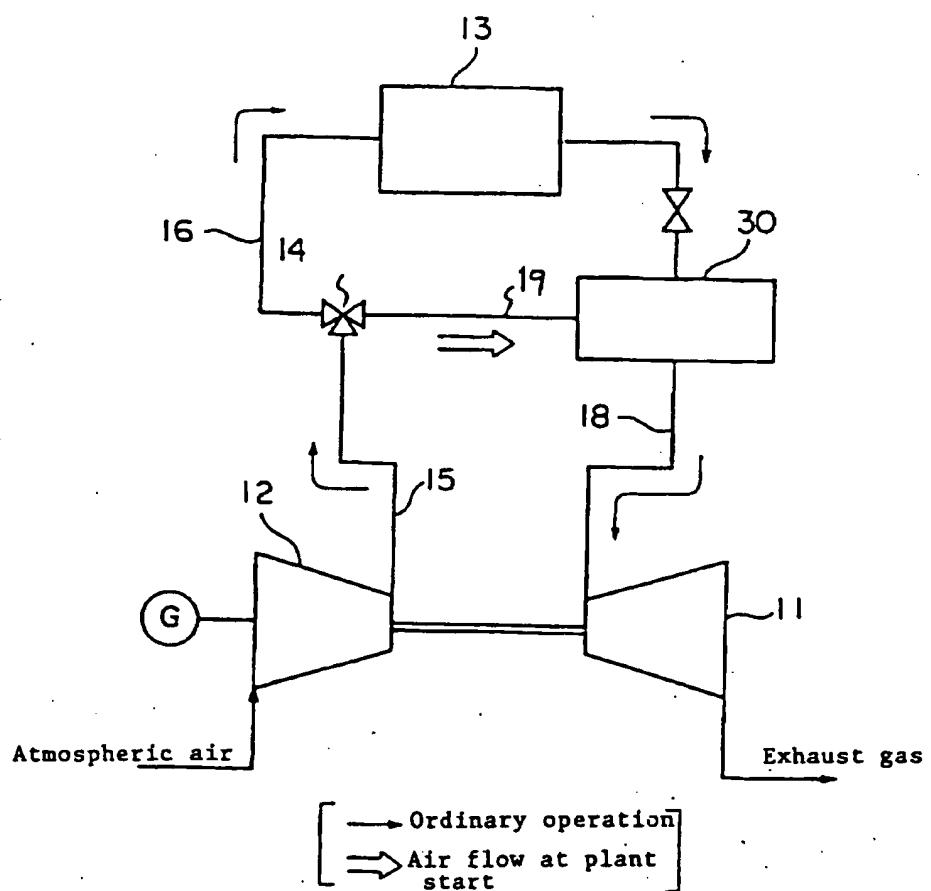


Fig. 5

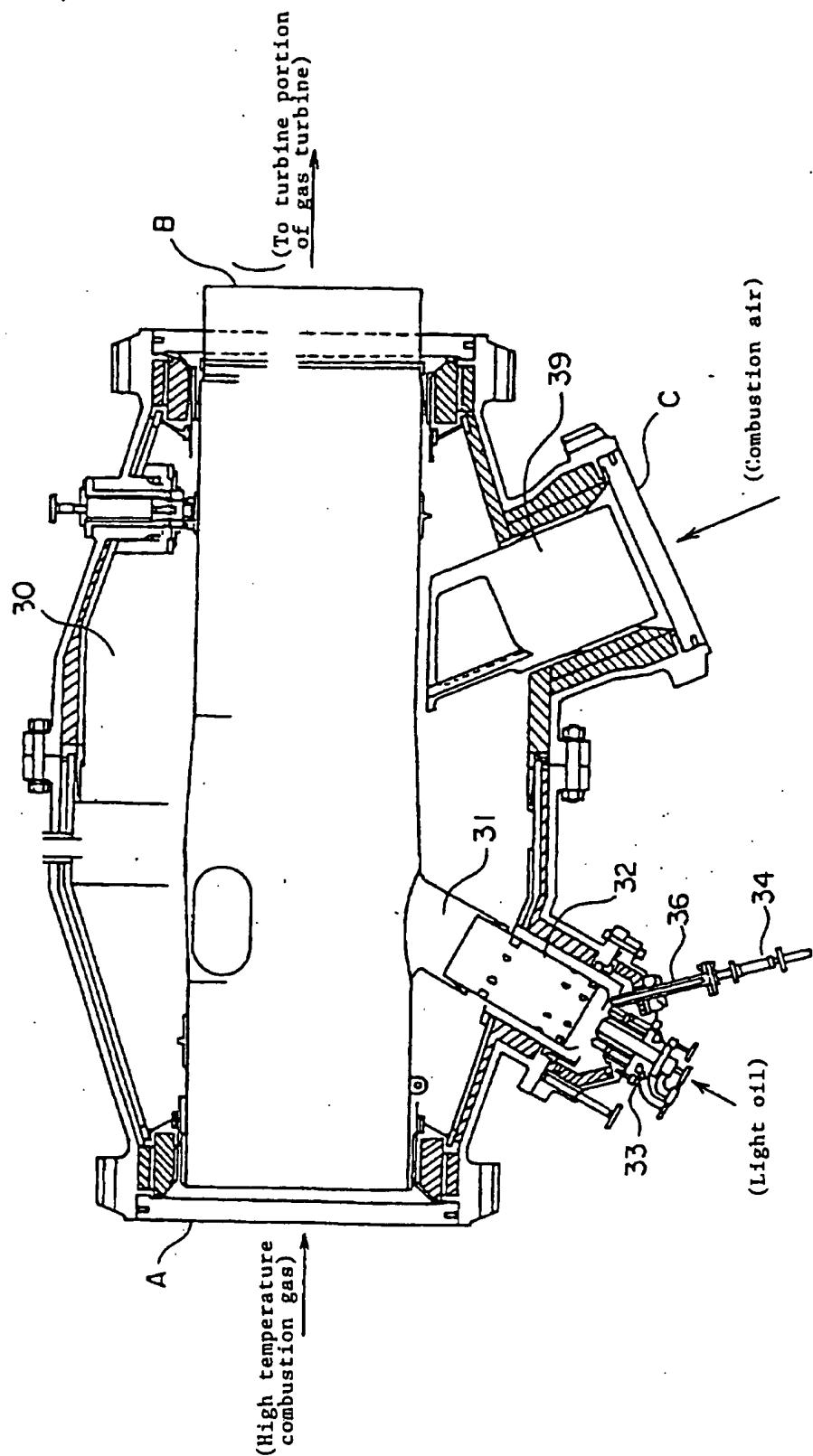
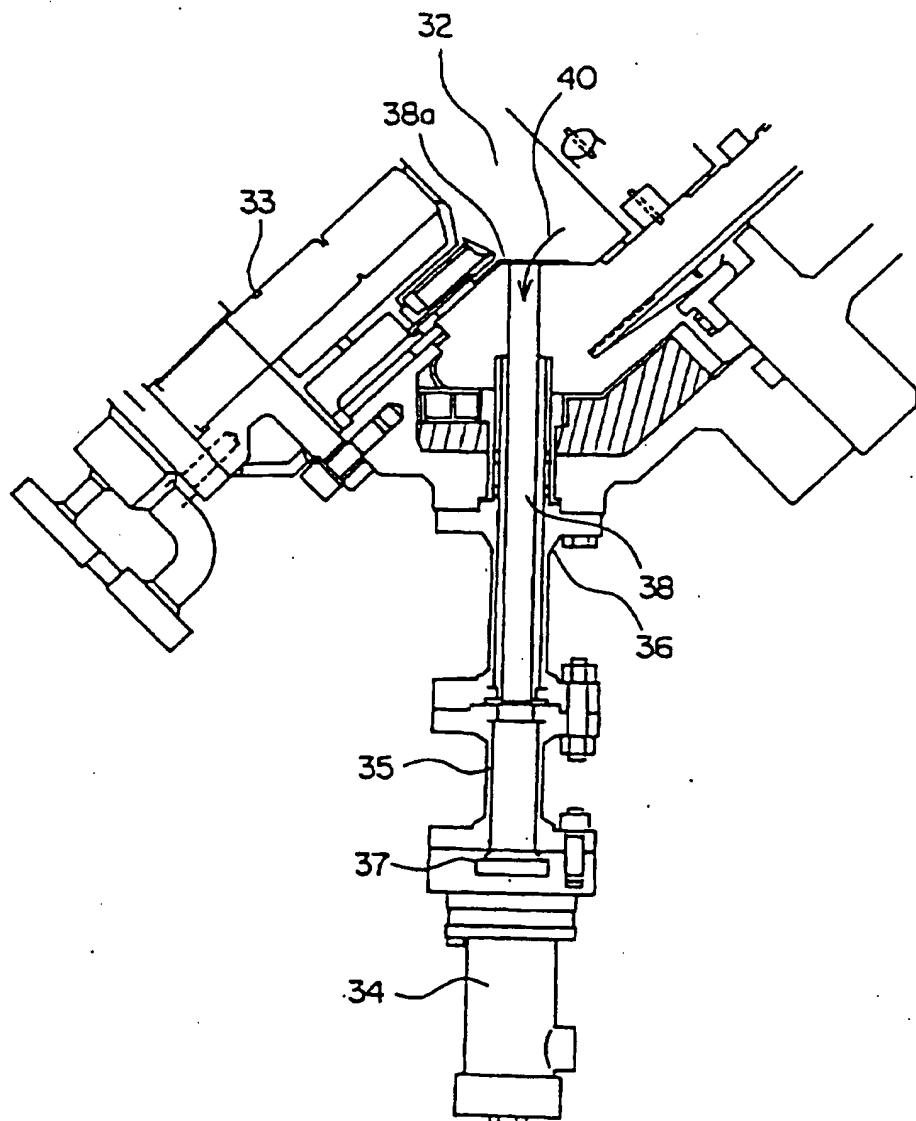


Fig. 6



INTERNATIONAL SEARCH REPORT		International application No. PCT/JP98/02114									
A. CLASSIFICATION OF SUBJECT MATTER Int.Cl ⁶ F23R3/00											
According to International Patent Classification (IPC) or to both national classification and IPC											
B. FIELDS SEARCHED Minimum documentation searched (classification system followed by classification symbols) Int.Cl ⁶ F23R3/00, F02C7/00, F02C9/00											
Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched Jitsuyo Shinan Koho 1926-1996 Toroku Jitsuyo Shinan Koho 1994-1998 Kokai Jitsuyo Shinan Koho 1971-1998 Jitsuyo Shinan Toroku Koho 1996-1998											
Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)											
C. DOCUMENTS CONSIDERED TO BE RELEVANT <table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th style="text-align: left; padding: 2px;">Category*</th> <th style="text-align: left; padding: 2px;">Citation of document, with indication, where appropriate, of the relevant passages</th> <th style="text-align: left; padding: 2px;">Relevant to claim No.</th> </tr> </thead> <tbody> <tr> <td style="padding: 2px;">A</td> <td style="padding: 2px;">Japanese Utility Model Laid-open No. 53-47407 (Hitachi, Ltd.), April 21, 1978 (21. 04. 78) (Family: none)</td> <td style="padding: 2px;">1-2</td> </tr> <tr> <td style="padding: 2px;">A</td> <td style="padding: 2px;">JP, 9-133023, A (Toshiba Corp.), May 20, 1997 (20. 05. 97) (Family: none)</td> <td style="padding: 2px;">2</td> </tr> </tbody> </table>			Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.	A	Japanese Utility Model Laid-open No. 53-47407 (Hitachi, Ltd.), April 21, 1978 (21. 04. 78) (Family: none)	1-2	A	JP, 9-133023, A (Toshiba Corp.), May 20, 1997 (20. 05. 97) (Family: none)	2
Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.									
A	Japanese Utility Model Laid-open No. 53-47407 (Hitachi, Ltd.), April 21, 1978 (21. 04. 78) (Family: none)	1-2									
A	JP, 9-133023, A (Toshiba Corp.), May 20, 1997 (20. 05. 97) (Family: none)	2									
<input type="checkbox"/> Further documents are listed in the continuation of Box C. <input type="checkbox"/> See patent family annex.											
* Special categories of cited documents: "A" document defining the general state of the art which is not considered to be of particular relevance "E" earlier document but published on or after the international filing date "L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified) "O" document referring to an oral disclosure, use, exhibition or other means "P" document published prior to the international filing date but later than the priority date claimed											
"I" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention "X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone "Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art "&" document member of the same patent family											
Date of the actual completion of the international search August 3, 1998 (03. 08. 98)		Date of mailing of the international search report August 11, 1998 (11. 08. 98)									
Name and mailing address of the ISA/ Japanese Patent Office		Authorized officer									
Facsimile No.		Telephone No.									